



ThinFlex



ThinFlex Corporation

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# ThinFlex-AR, AR-1005RD-J3F Adhesiveless Double Sided Copper Clad Laminate (Halogen Free)

ThinFlex-AR, AR-1005RD-J3F is an adhesiveless double-sided (D/S) copper clad laminate, using ARISAWA TPI film and laminated with RA copper foil on both sides. The AR-1005RD-J3F adhesiveless D/S composites are designed for a wide variety of flexible circuit applications which require advanced material performance and high reliability.

## 1. Product Characteristics:

- \* Excellent dimensional stability
- \* Excellent flexibility
- \* Excellent etching capability
- \* Excellent flame resistance
- \* Excellent chemical resistance
- \* Excellent thermal, mechanical, and electrical properties
- \* Low moisture absorption

## 2. Specifications:

AR - 10 05 R D-J3F

<b>Product</b>	<b>Thickness of PI</b>	<b>Thickness of Cu</b>	<b>Cu Type</b>	<b>Structure</b>	<b>Cu Supplier</b>
AR-type FCCL	10 : 1.0 mil	05 : 0.5 oz	RA	D: D/S	Nippon mining & metals
<b>Product Size</b>	W: 250/500 ± 1mm; L: 400~700 ± 2mm (sheet type) W: 250/500 ± 1mm; L: 100 +2/-0m (roll type)				

\* Other product size is also available on customer's demand.



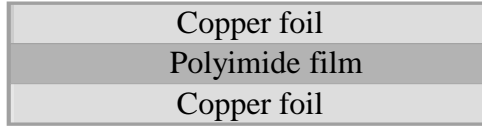
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### 3. Construction:



### 4. Properties:

Test item	Unit	AR-1005RD-J3F	Test Method	
<b>Peel Strength</b>				
As Received	Kgf/cm	≥ 0.7	IPC-TM650 2.4.9	
Solder Float	Kgf/cm	≥ 0.7	IPC-TM650 2.4.9	
After Temp. Cycling	Kgf/cm	≥ 0.7	IPC-TM650 2.4.9	
Chemical Resistance	Kgf/cm	≥ 0.7	IPC-TM650 2.3.2	
Tensile Strength (Base Film)	Kg/mm <sup>2</sup>	≥ 24	IPC-TM-650 2.4.19	
Elongation (Base Film)	%	≥ 40	IPC-TM-650 2.4.19	
Tensile Modulus (Base Film)	Kg/mm <sup>2</sup>	≥ 450	ASTM D882	
Initial Tear Strength (Base Film)	g	≥ 600	IPC-TM-650 2.4.16	
Propagation Tear Strength (Base Film)	g	≥ 10	IPC-TM-650 2.4.17.1	
<b>Flexural Endurance, MIT</b>				
M.D.	Cycles	≥ 500	JIS-C 6471, 0.8mmR, 0.5kg	
T.D.	Cycles	≥ 500	JIS-C 6471, 0.8mmR, 0.5kg	
<b>Electrical Properties</b>				
Surface Resistance	Ω	~10 <sup>11</sup>	IPC-TM650 2.5.17	
Volume Resistance	Ω-cm	~10 <sup>12</sup>	IPC-TM650 2.5.17	
Insulation Resistance	Ω	~10 <sup>9</sup>	IPC-TM650 2.6.3.2	
Dielectric Strength	kV/mil	6.5	ASTM-D149	
Dielectric Constant	-	3.3	IPC-TM650 2.5.5.3	
Dissipation factor	-	0.01	IPC-TM650 2.5.5.3	
<b>Physical and Thermal Properties</b>				
Dimensional Stability	M.D.	%	-0.1~0.1	IPC-TM650 2.2.4C
	T.D.	%	-0.1~0.1	IPC-TM650 2.2.4C
CTE		ppm/°C	26	ThinFlex
T <sub>g</sub>		°C	330	ThinFlex
Solder Float	10sec at 288°C (550°F)	-	Pass	IPC-TM650 2.4.13
Moisture Absorption		%	1.1	IPC-TM650 2.6.2
Chemical Resistance		-	Pass	IPC-TM650 2.3.2
Thickness tolerance		um	61±10%	ThinFlex
UL Flame Class		-	VTM-0	UL94

\* Above data are typical values, and are not guaranteed values.



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## 5. Storage:

ThinFlex-AR, AR-1005RD-J3F will meet its shelf-life for at least 12 months after arrival at purchaser's factory with original package, stored at temperature of 25°C or less and relative humidity of 70% or less. The product is no need to be kept in the refrigeration.

Note: The information and data contained in this technical literature is believed to be accurate and is offered in good faith for the benefit of the user. The user should make his own tests to verify the suitability of this product for any application before its use. All data are typical values only and subject to change without notice.

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